



**ISO
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POSITION DESCRIPTION

Position Title: Industrial Grit Blaster

POSITION SUMMARY

Primary Function:

A grit blaster's primary function is to prepare different surfaces of customer parts for painting or shipment using industrial grit blasting equipment to blast components with steel shot or other blast media. The candidate must understand the different SSPC specifications for surface cleaning.

Duties:

- Communicate well, be cooperative and work without close supervision in a team environment.
- Work safely and wear/use all safety equipment required for the job.
- Follow specific instructions detailed on Process Sheets. Checking for special instructions such as masking of machined surfaces etc.
- Capability to read and follow all instructions as laid out on process sheets.
- Inspect finished materials for compliance with specifications.
- Remove all blast media from parts before releasing them for painting or shipping.
- Adhere to the company's ISO 9001:2015 Quality Management System including completing all documentation in an error-free manner.
- Assist Material Handlers to position customer materials and departmental supplies – including receipt of goods, positioning parts for further processing, loading materials for shipment and other related activities.
- Prepare materials for processing by performing cleaning, taping and other tasks as required.
- Maintain a clean workplace and perform general housekeeping on a regular basis.



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- Follow best practices in using tools and equipment to perform preventative maintenance and minor repairs on blasting equipment as needed.
- Cross-train for duties in other departments
- Work is generally indoors in a factory-type setting or a covered tent but the candidate should be prepared to work outside in all weather conditions when required.
- Work in various shifts and possible over time when needed.
- Forklift license, working from heights and confined spaces considered an asset.
- Transportation and a driver's license is a requirement
- Teff Line has a full, comprehensive Health & Safety program and is fully committed to its implementation and use.